

Date:
User:Wed
Kim

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACERS (1/4 THICK)
 Job Number : 25815
 Estimate Number : 10247
 P.O. Number : N/A Part Number : D2022101
 This Issue : 2/15/2006 S.O. No. : N/A Drawing Number : D2022 REV. -
 Prsht Rev. : NC Project Number : N/A 4060216
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : N/A
 Previous Run : N/A Material : N/A
 Due Date : 3/2/2006 Qty: 500 Um: Each
 Written By : SEE COMMENT BELOW.
 Checked & Approved By : SEE ABOVE USER & DATE
 Comment : Est D 02.03.07 Now made in house NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0750 6061-T6 Round Bar .750"



Comment: Qty.: 0.0329 f(s)/Unit Total: 16.4325 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6RO.750

Batch: 19430

M8 06/03/18 506

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Note: .257(F) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble & deburr any sharp edges as per dwg

M8 06/03/19 506

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M8 06/03/19 506

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 06/03/20 506

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 17

26/3/21 506

506

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PD Date: 06/03/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:42:37 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 25815

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

OP 06/03/23 (526)

Job Completion



U 06-03-22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	<i>25815</i>
Description: Spacer		Part Number:	D2022-101
Inspection Dwg: D2022 Rev: -			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by:	MB	Audited by:	ES	Prototype Approval:	N/A
Date:	06/03/18	Date:	06/03/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.05	New Issue	KJ/JLM	



